



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5033-1
Job Sheet 169236



Part No: D5033-1

Job Qty: 640 sf

Part Name: Rigid Polyurethane Foam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - SF	640 sf		12/22/17	0.00	0.00	Purchasing		SP 18-01-8
110	Packaging	640 pcs		12/22/17	0.00	0.00	Packaging2		SP 18-01-8
120	QC	640 pcs		12/22/17	0.00	0.00	QC6		PDAB-01-03
130	Packaging	640 pcs		12/22/17	0.00	0.00	Packaging3-2		11 JAN 08 2018
140	QC21-SA SF	640 sf		12/22/17	0.00	0.00	QC21		9-89

Part Op 100 - Issue P/O: _____ Vendor: ACP COMPOSITES Vendor Part#: LP-06D 1/8"

Descriptions: 110 - Ensure material release note is attached

130 - LOCATION: MAT020

DEC 06 2017

P10038570

DAS

Job Allocations

13

9-89

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing - SF	LP-FC125-FG1-9	640	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 11:30 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

SPECIFICATION CONTROL DRAWING

AX-3110 FIBERGLASS 1 PLY LAYER
FR3706 POLYURETHANE FOAM
AX-3110 FIBERGLASS 1 PLY LAYER

D5033-X

DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	W	L	T	WEIGHT (Lbs)
D5033-1	RIGID POLYURETHANE FOAM	ACP COMPOSITES	LP-FC125-FG1-8	PER FIGURE	48	96	0.125	1.97

NOTES:

- 1) MATERIAL: PER FIGURE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5033-X" & DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: SEE TABLE

RELEASED

2015 JAN 28
ECN 14-634

B	LP-FC125-FG1-8 WAS LP-080 1/8" (ZN 85-1)	RF	14.11.28
A	NEW ISSUE	RF	13.12.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS	TITLE	
DATE	14.11.28	FOAM CORE	
		SHEET 1 OF 1	
		SCALE	
		NTS	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038570**

Supplier: ACP001-VU
ACP Composites
78 Lindbergh Ave,
Livermore, CA 94551 USA
Phone: 925-443-5900
Fax: 925-443-5900

PO No: PO038570

PO Date: 12/6/17

Due Date: 1/5/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
12/11/17

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE # 884

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	LP- FC125- FG1-9			Fiberglass 1 Ply/Foam Panel 125"x48"x96"	Firmed	1/5/18	640 sf	0 sf	640 sf	\$14.19533/sf	\$9,085.01

Line Item Note B169263 20 SHEET = 640 SF
\$50.00 handling fee include in pricing of mat'l.

Rec'd 320 SF 8/18/18

Grand Total: \$9,085.01

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/6/17 12:54 PM dart.lavoie.chantal



ACP Composites, Inc
78 Lindbergh Ave.
Livermore CA 94551
United States
(925) 443-5900
www.acpsales.com

Packing Slip # 12548

Order #
Order Date

89076
12/6/2017

PO #
Ship Date
Ship Via
Tracking #

PO038570
12/14/2017
See Ship Instructions
ForwardAir61633236

Ship To

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada

Line	Item	Description	Units	Ordered	Shipped	Inventory Detail
1	LP-FC125-FG1-9	.125" x 48" x 96" 6PCF Foam Core, 1 Ply Fiberglass Panel .141" +/- 15% Thickness Tolerance +/- .250" L/W Tolerance Freight Shipping Required	Ea	20	10	Ware-R9(10)
	*ADDHAN-C	Additional Handling Required	Ea	1	1	
	*LEAD-TIME	Lead-Time:				
	*SHIP-COLLECT	Ship Collect : Ship Collect :Contact Chantal Lavoie for Freight pickup notice W/ weight and dimensions (613) 632-9577		1	1	
	*CERT-STANDARD	Standard Certificate of Conformance Required				

SP 18-01-8



89076

Commercial Invoice

Shipper/Exporter

ACP COMPOSITES
78 LINDBERGH AVENUE
LIVERMORE, CA 94551 USA
(925)443-5900

Consignee

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada
(613) 632-5200

Intermediate Consignee**Date**

18-December-2017

Customer PO No.

PO038570

Country of Origin

USA

Final Destination

Canada

Terms of Sale

FOB

Terms of Freight

Notes**Invoice No.**

89076

Currency Used

USD

B/L / AWB No.

Forward Air 61633236

Export Route / Carrier

Terms of Payment

Net30

No. of Packages

1

Item & Description**HS No.****Unit Value****Quantity****Weight: Lbs.****Value**

Fiberglass / Foam Panels, 125" x 48" x 96"

7019190000

\$451.75

10

200

\$4517.50

Sub Totals

10

200.00

\$4517.50

Freight

\$0

Insurance

\$0

Total Value

\$4517.50

I hereby certify this commercial invoice to be true and correct.

Shipper

Title

SHIPPER MGR

Date

12/16/17

North American Free Trade Agreement Certificate of Origin

Exporter Name & Address

ACP COMPOSITES
78 LINDBERGH AVENUE
LIVERMORE, CA 94551 USA
(925)443-5900

Tax ID No.

Producer Name & Address

available to CBP upon request

Tax ID No.

80-0056674

Blanket Period

Date From

12/15/2017

Date To

12/31/2017

Importer Name & Address

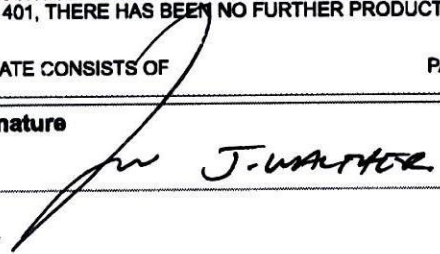
Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada
(613) 632-5200

Tax ID No.

Description of Goods	HS No.	Preference Criterion	Producer	Net Cost	Country of Origin
Fiberglass / Foam Panels, .125" x 48" x 96"	701919000	A	YES	NO	USA

I CERTIFY THAT:

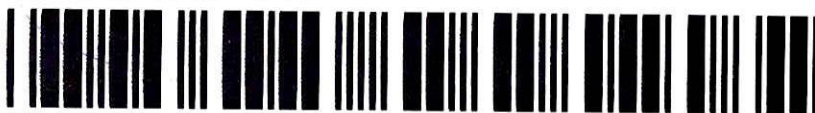
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- THIS CERTIFICATE CONSISTS OF _____ PAGES, INCLUDING ALL ATTACHMENTS.

Authorized Signature 	Company ACP COMPOSITES	
Name Jason Walther	Email shipping@acpsales.com	
Title Shipping Manager	Date 15-December-2017	Telephone 9254435900

DART
AEROSPACE
S030045

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Rigid Polyurethane Foam

PART NO: D5033-1

Revision:

Operation: Packaging

Change No:

Mfg Date: 01/08/18

Job No: 169236